

## Standard Type Basic Model Series WHZ2

### **How to Order**

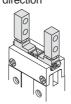
#### [Standard type] Nil: Basic type



1: Side tapped mounting

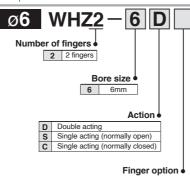


2: Through holes in opening/ closing direction



3: Flat type fingers





## **How to Order**



Number of fingers 2 2 fingers

#### Bore size

10	10mm
16	16mm
20	20mm
25	25mm

**Action** 

- Double acting
- S Single acting (normally open)
- Single acting (normally closed)

#### Finger position/Option

### Standard type

[MHQG2 compatible type]





2: Through holes in opening/closing direction

#### Narrow type

[MHQ2 compatible type]

N: Basic type



N1: Side tapped mounting



N2: Through holes in opening/closing direction



3: Flat type fingers

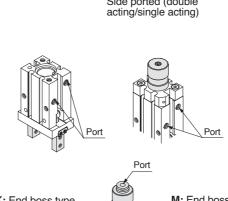


The flat type fingers do not have standard and narrow options. When MHQG2/MHQ2 compatible types are required, see the -X51 order made specifications on page 5-60

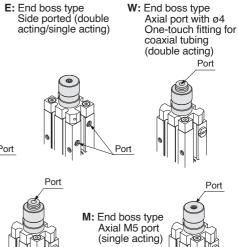


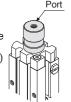
#### Body option

Nil: Basic type



**K:** End boss type Axial port with ø4 One-touch fitting (single acting)

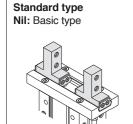


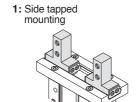


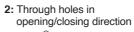


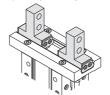
# **How to Order**



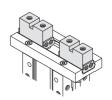












## **Specifications**

ø6



ø10 to ø25



Fluid			Air			
	Double acting		ø6: 0.15 to 0.7MPa			
			ø10: 0.2 to 0.7MPa			
Operating			ø16 to ø40: 0.1 to 0.7MPa			
pressure	Single Normally open		ø6: 0.3 to 0.7MPa			
	acting		ø10: 0.35 to 0.7MPa			
			ø16 to ø40: 0.25 to 0.7MPa			
Ambient a	Ambient and fluid temperature		−10 to 60°C			
Repeatabil			ø6 to ø25: ±0.01mm			
переацари	iity		ø32, ø40: ±0.02mm			
Maximum	oporotir	a fraguanav	ø6 to ø25: 180c.p.m.			
Maximum operating frequency		ig frequency	ø32, ø40: 60c.p.m.			
Lubrication			Non-lube			
Action			Double acting, Single acting			



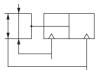
## Models

### ø**32**, ø**40**

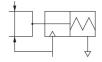


Cumbala
Symbols:

## Double acting type



### Single acting type, normally open



### Single acting type, normally closed



Gripping force Note 1) Opening/							
			Bore	11 0		Opening/	Note 2)
Actio	n	Model	size	Gripping for Effective	ce per finger	Closing stroke	Weight
Action		Wiodei	(mm)	External	Internal	(both sides)	g
			, ,	gripping force	gripping force	mm	
	WHZ2-6D	6	3.3	6.1	4	27	
		WHZ2-10D(N)	10	11	17	4	55
Doubl	Δ.	MHZ2-16D(N)	16	34	45	6	115
actino		WHZ2-20D(N)	20	42	66	10	235
	9	WHZ2-25D(N)	25	65	104	14	430
		WHZ2-32D	32	158	193	22	715
		WHZ2-40D	40	254	318	30	1275
		WHZ2-6S	6	1.9		4	27
	oben	WHZ2-10S(N)	10	7.1		4	55
		WHZ2-16S(N)	16	27		6	115
	Normally	WHZ2-20S(N)	20	33		10	240
	Ĭ	WHZ2-25D(N)	25	45		14	435
	2	WHZ2-32S	32	131		22	760
Single		WHZ2-40S	40	217		30	1370
acting		WHZ2-6C	6		3.7	4	27
	sed	WHZ2-10C(N)	10		13	4	55
	closed	WHZ2-16C(N)	16		38	6	115
		WHZ2-20C(N)	20		57	10	240
	Normally	WHZ2-25C(N)	25		83	14	430
	Š	WHZ2-32C	32		161	22	760
	_	WHZ2-40C	40		267	30	1370
Note 1) Values based on pressure of 0.5MPa, gripping point L = 20mm, at center of stroke							

Note 1) Values based on pressure of 0.5MPa, gripping point L = 20mm, at center of stroke. Note 2) Values excluding weight of auto switch.

## **Options**

### · Body options/End boss type

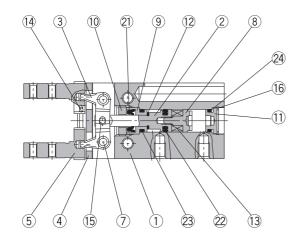
	7 1 71									
	Dining nort		Type of piping port					Applicable model		
Symbol	Piping port position	WHZ2-6	WHZ2-10	WHZ2-16	WHZ2-20	WHZ2-25	WHZ2-32	WHZ2-40	Double acting	Single acting
Nil	Basic type	M							•	•
E	Side ported	l —	M3		M5		_	_	•	•
W	Axial port	_	With ø4 C	ne-touch f	itting for co	axial tube	_	_	•	_
K	Axial port		With ø4 One-touch fitting —			_		•		
M	Axial port	_	M5 —					•		

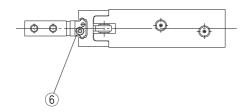
For detailed body option specifications, refer to option specifications on page 5-32



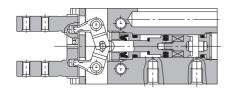
## Construction/WHZ2-6

## Double acting/with fingers open

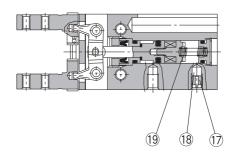




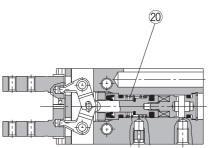
## Double acting/with fingers closed



## Single acting/normally open



## Single acting/normally closed



#### Parts list

No.	Description	Material	Note
1	Body	Aluminum alloy	Hard anodized
2	Piston	Stainless steel	
3	Lever	Stainless steel	Heat treated
4	Guide	Stainless steel	Heat treated
5	Finger	Stainless steel	Heat treated
6	Roller stopper	Stainless steel	
7	Lever shaft	Stainless steel	Nitrided
8	Magnet holder	Stainless steel	
9	Holder	Brass	Electroless nickel plated
10	Holder lock	Stainless steel	
11	Сар	Aluminum alloy	Clear anodized
12	Bumper	Urethane rubber	
13	Magnet	Rare earth magnet	Nickel plated

#### Parts list

) iiət		
Description	Material	Note
Steel balls	Steel balls High carbon chromium bearing steel	
Needle roller	High carbon chromium bearing steel	
C type snap ring	Carbon steel	Nickel plated
Exhaust plug	Brass	Electroless nickel plated
Exhaust filter	Polyvinyl formal	
N.O. spring	Stainless steel spring wire	
N.C. spring	Stainless steel spring wire	
Rod seal	NBR	
Piston seal	NBR	
Gasket	NBR	
Gasket	NBR	
	Description Steel balls Needle roller C type snap ring Exhaust plug Exhaust filter N.O. spring N.C. spring Rod seal Piston seal Gasket	Description Material  Steel balls High carbon chromium bearing steel  Needle roller High carbon chromium bearing steel  C type snap ring Carbon steel  Exhaust plug Brass  Exhaust filter Polyvinyl formal  N.O. spring Stainless steel spring wire  N.C. spring Stainless steel spring wire  Rod seal NBR  Piston seal NBR  Gasket NBR

### Replacement parts: Seal kits

	- partor com tare	
	Seal kit no.	Description
	WHZ6-PS	Kit includes items 21, 22, 23 and 24 from the table above.

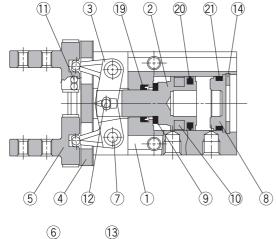
<sup>\*</sup> Seal kits consist of items 21, 22, 23 and 24 in one kit, and can be ordered using the seal kit number.

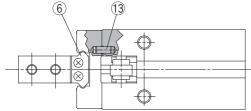
Note) Contact SMC when replacing seals.



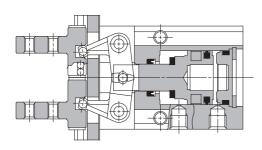
# Construction/WHZ2-10□ to 40□

## Double acting/with fingers open





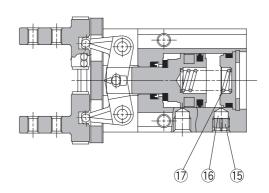
## Double acting/with fingers closed



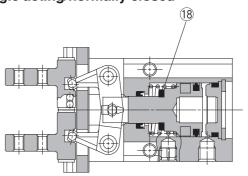
### Parts list

No.	Description	Material	Note
1	Body	Aluminum alloy	Hard anodized
2	Piston	ø10, ø16: Stainless steel ø20 to ø40: Aluminum alloy	ø20 to ø40: Hard anodized
3	Lever	Stainless steel	Heat treated
4	Guide	Stainless steel	Heat treated
5	Finger	Stainless steel	Heat treated
6	Roller stopper	Stainless steel	
7	Lever shaft	Nitrided	
8	Сар	ø10 to ø25: Synthetic resin ø32, ø40: Aluminum alloy	ø32, ø40: Clear anodized
9	Bumper	Urethane rubber	
10	Rubber magnet	Synthetic rubber	

## Single acting/normally open



## Single acting/normally closed



#### Parts list

Description	Material	Note
Steel balls	High carbon chromium bearing steel	
Needle roller	High carbon chromium bearing steel	
Parallel pin	Stainless steel	
C type snap ring	Carbon steel	Nickel plated
Exhaust plug A	Brass	Electroless nickel plated
Exhaust filter A	Polyvinyl formal	
N.O. spring	Stainless steel spring wire	
N.C. spring	Stainless steel spring wire	
Rod seal	NBR	
Piston seal	NBR	
Gasket	NBR	
	Steel balls Needle roller Parallel pin C type snap ring Exhaust plug A Exhaust filter A N.O. spring N.C. spring Rod seal Piston seal	Steel balls High carbon chromium bearing steel Needle roller High carbon chromium bearing steel Parallel pin Stainless steel C type snap ring Carbon steel Exhaust plug A Brass Exhaust filter A Polyvinyl formal N.O. spring Stainless steel spring wire N.C. spring Stainless steel spring wire Rod seal NBR Piston seal NBR

### Replacement parts: Seal kits

		Description				
WHZ2-10D	WHZ2-16D	WHZ2-20D	WHZ2-25D	WHZ2-32D	WHZ2-40D	Kits include items 19, 20 and 21
WHZ10-PS	WHZ16-PS	WHZ20-PS	WHZ25-PS	WHZ32-PS	WHZ40-PS	from the table above.

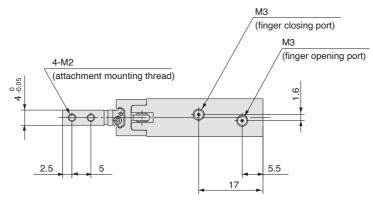
Seal kits consist of items 19, 20 and 21 in one kit, and can be ordered using the seal kit number for each cylinder bore size.



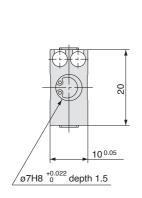
## **WHZ2-6**□

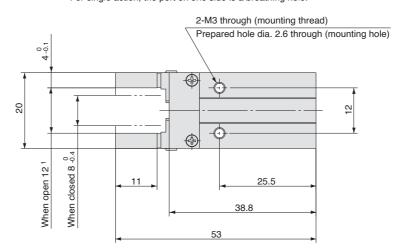
Scale: 100%

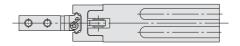
# Double acting/Single acting Basic type



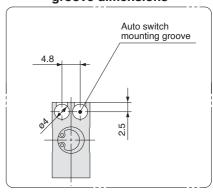
For single action, the port on one side is a breathing hole.







# Auto switch mounting groove dimensions

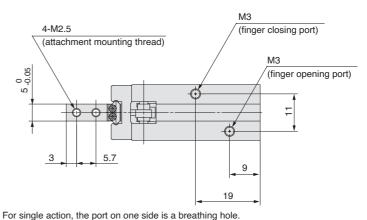




WHZ2-10 □

**Scale: 90%** 

# Double acting/Single acting Basic type

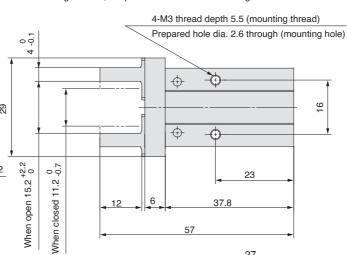


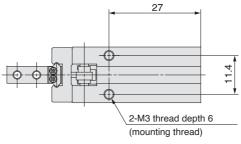
82H9 +0.025 depth 3
5.2 0.02

80

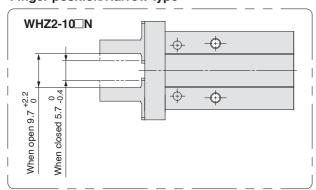
81H9 +0.043 depth 2

2-M3 thread depth 6
(mounting thread)

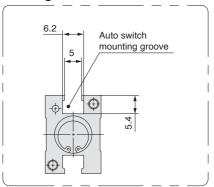




### Finger position/Narrow type



# Auto switch mounting groove dimensions

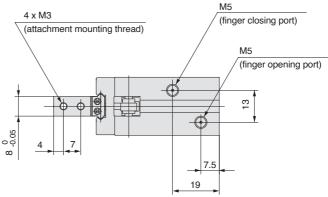


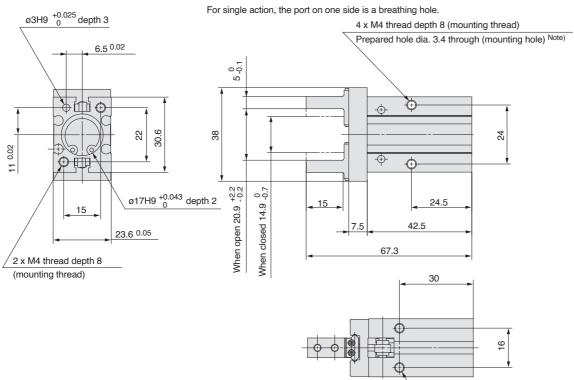
Note) When using auto switches, through hole mounting is not possible.

### **WHZ2-16** □

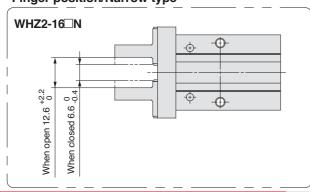
**Scale: 65%** 

Double acting/Single acting Basic type



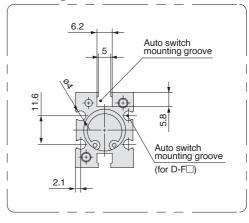


### Finger position/Narrow type



# Auto switch mounting groove dimensions

2 x M4 thread depth 4.5 (mounting thread)



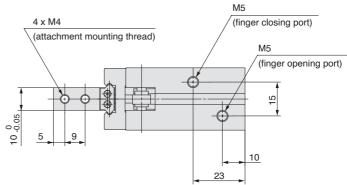
Note) When using auto switches, through hole mounting is not possible.



**WHZ2-20**□

Double acting/Single acting **Basic type** 

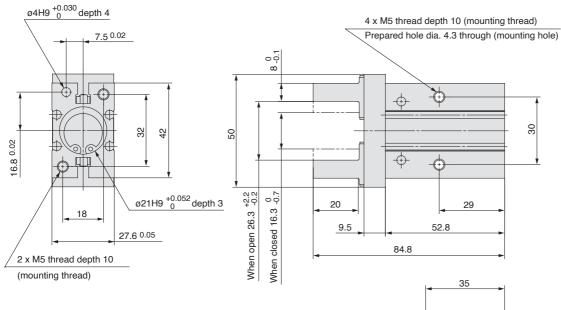
Scale: 60%

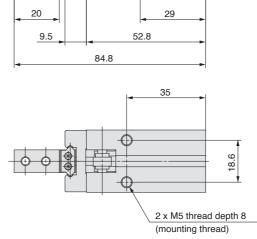


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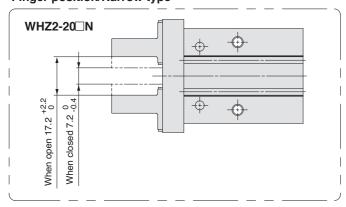
ф

For single action, the port on one side is a breathing hole.



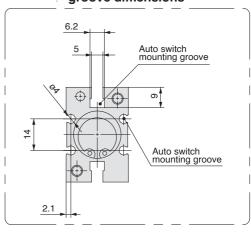


## Finger position/Narrow type



#### **Auto switch mounting** groove dimensions

30

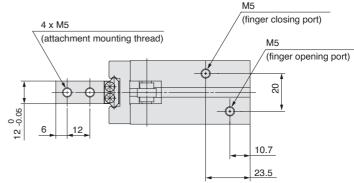


Note) When using auto switches, through hole mounting is not possible.

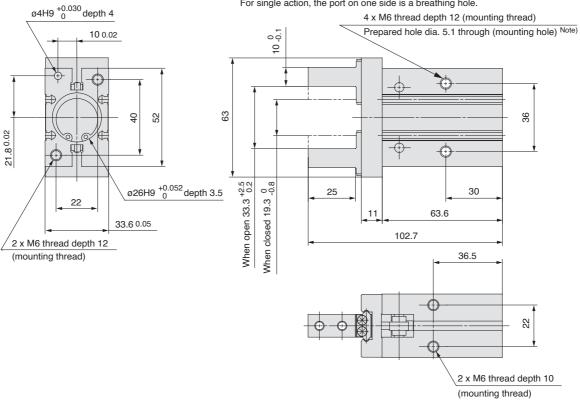
### WHZ2-25□

**Scale: 50%** 

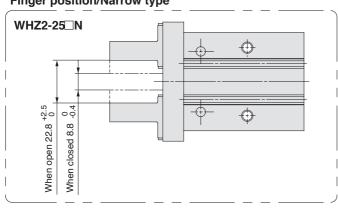
## Double acting/Single acting **Basic type**



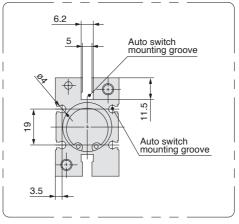
For single action, the port on one side is a breathing hole.



### Finger position/Narrow type



#### **Auto switch mounting** groove dimensions



Note) When using auto switches, through hole mounting is not possible.

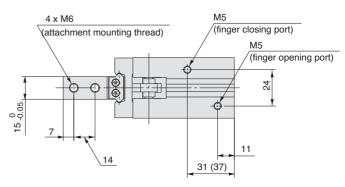


### WHZ2-32□

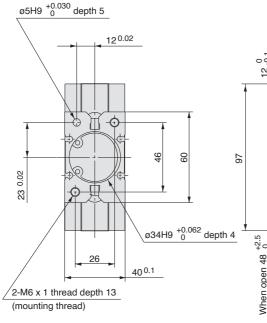
# Double acting/Single acting Basic Type

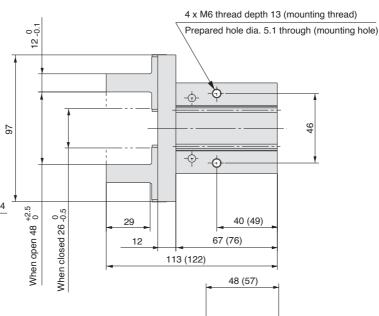
### **Scale: 40%**

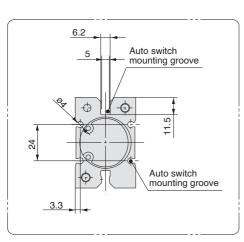
The values inside ( ) are dimensions for the single acting type.



For single action, the port on one side is a breathing hole.







Note) When using auto switches, through hole mounting is not possible.

2 x M6 thread depth 10 (mounting thread)

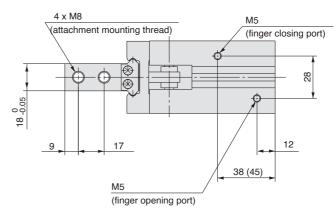


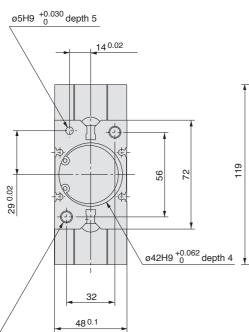
## WHZ2-40□

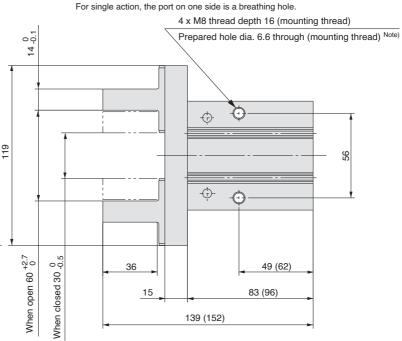
# Double acting/Single acting Basic type

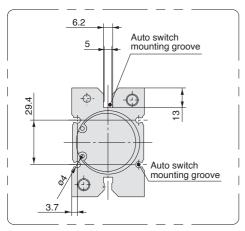
## Scale: 40%

The values inside ( ) are dimensions for the single acting type.



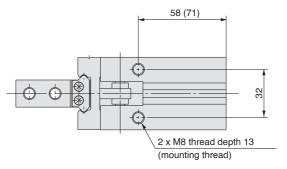






2 x M8 thread depth 17 (mounting thread)

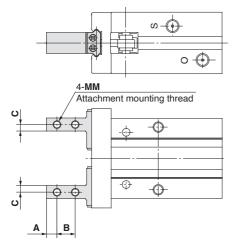
Note) When using auto switches, through hole mounting is not possible.





# **Finger Options**

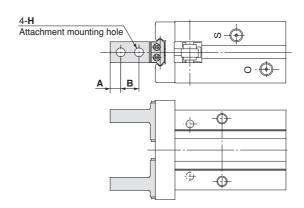
## **Side Tapped Mounting [1/N1]**



				Unit: mm
Model	Α	В	С	MM
WHZ2- 6□1	2.5	5	2	M2
WHZ2-10□ 1 □	3	5.7	2	M2.5
WHZ2-16□ 1 □	4	7	2.5	M3
WHZ2-20□ 1 □	5	9	4	M4
WHZ2-25□ 1 □	6	12	5	M5
WHZ2-32□1□	7	14	6	M6
WHZ2-40□1□	9	17	7	M8

 $<sup>\</sup>pmb{\ast}$  Specifications and dimensions other than the above are the same as the basic type (including narrow type).

## Through Holes in Opening/Closing Direction [2/N2]

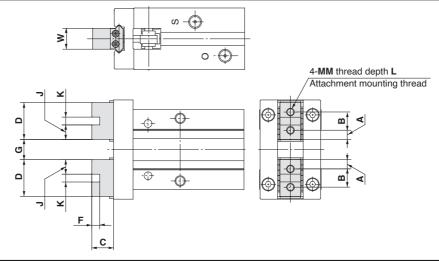


Unit: mm

Model	Α	В	Н
WHZ2- 6□2	2.5	5	2.4
WHZ2-10□ <sup>2</sup> <sub>N2</sub> □	3	5.7	2.9
WHZ2-16□ 2 □	4	7	3.4
WHZ2-20□ 2 □	5	9	4.5
WHZ2-25□ 2 □	6	12	5.5
WHZ2-32□2□	7	14	6.6
WHZ2-40□2□	9	17	9

<sup>\*</sup> Specifications and dimensions other than the above are the same as the basic type (including narrow type).

## Flat Type Fingers [3]



Unit: mm

Model	Α	В	С	D	F	Open	G Closed	J	К	ММ	L	w	Weight g
WHZ2- 6□3 1)	2	3.5	7.2	7.5	_	5 +1.2	1 +0.2 0	_	_	M2	3	4 -0.05	26
<b>WHZ2-10</b> □3□ 2), 3)	2.45	6	5.2	10.9	2	5.4 +2.2	1.4 -0.2	4.45	2H9 +0.025	M2.5	5	5 -0.05	55
<b>WHZ2-16</b> □ <b>3</b> □ 2), 3)	3.05	8	8.3	14.1	2.5	7.4 +2.2	1.4 -0.2	5.8	2.5H9 <sup>+0.025</sup>	M3	6	8 -0.05	115
<b>WHZ2-20</b> □3□ 2), 3)	3.95	10	10.5	17.9	3	11.6 +2.3	1.6 -0.2	7.45	3H9 +0.025	M4	8	10 -0.05	235
<b>WHZ2-25</b> □ <b>3</b> □ 2), 3)	4.9	12	13.1	21.8	4	16 +2.5	2 0	8.9	4H9 +0.030	M5	10	12 -0.05	420
WHZ2-32□3□	7.3	20	18	34.6	5	25 +2.7	3 0	14.8	5H9 +0.030	M6	12	15 <sup>0</sup> <sub>-0.05</sub>	740 (785) 4)
WHZ2-40□3□	8.7	24	22	41.4	6	33 +2.9	3 0	17.7	6H9 +0.030	M8	16	18 -0.05	1335 (1430) 4)

- 1) To mount attachments, use M2 hexagon socket head cap screws with  $\emptyset 3.3$  top diameter, or JISB1101 type M2 round head screws.
- 2) Specifications and dimensions other than the above are the same as the basic type (including narrow type).
- 3) The overall length is the same as the MHQ(G) flat finger type.
- 4) The values inside ( ) are for the single acting type.